

**General Information** 

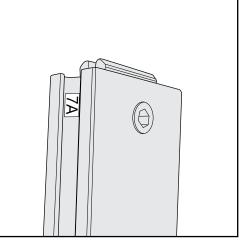
# **General Setup Instructions**

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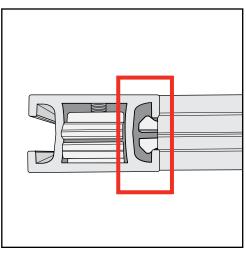
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## **Cleaning & Packing**

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
  Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Part Identification - Numbering



Engaged Lock

## Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.







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## DO NOT USE POWER TOOLS

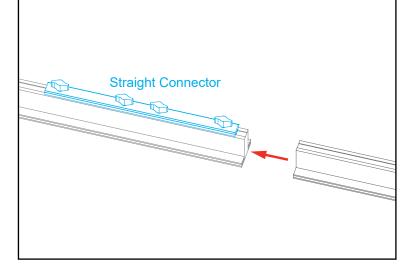
ALL CONNECTIONS MUST BE TIGHTLY SECURED

# **Straight Connection**

When assembling frame, first attach all straight connectors, then attach corner connectors.

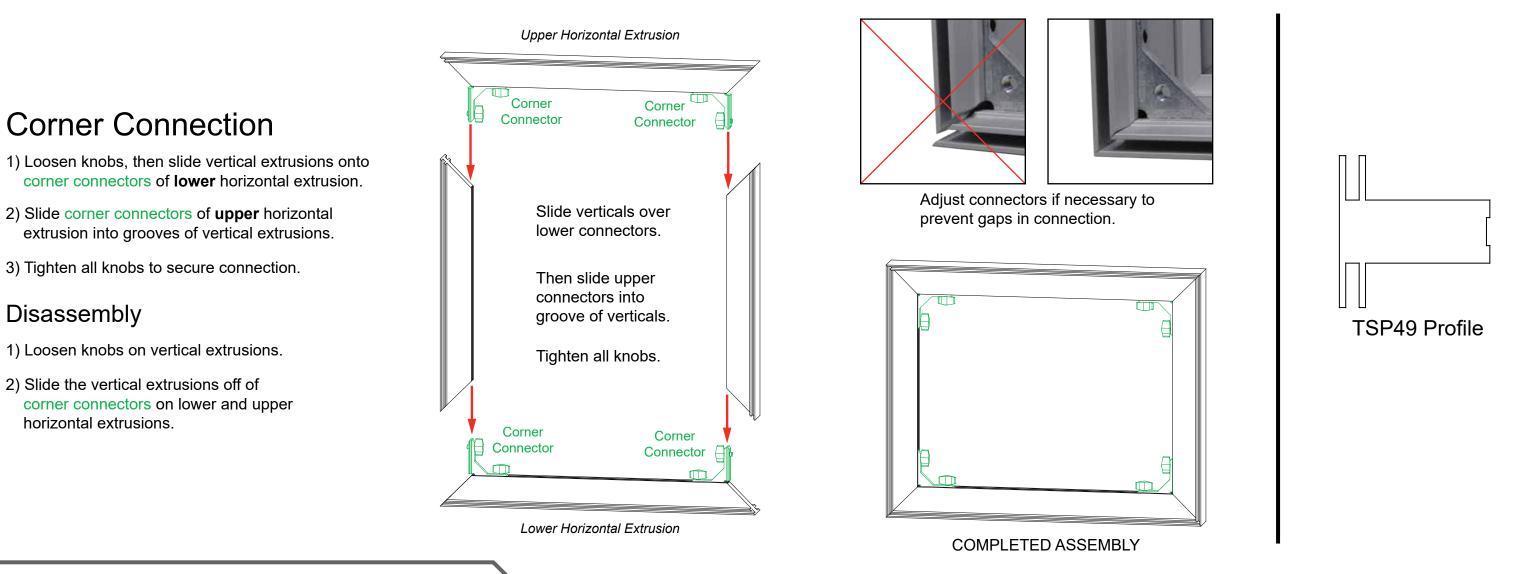
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- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connector across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions. Tighten all knobs.

All knobs must be tightened securely to ensure a proper connection.



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## Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

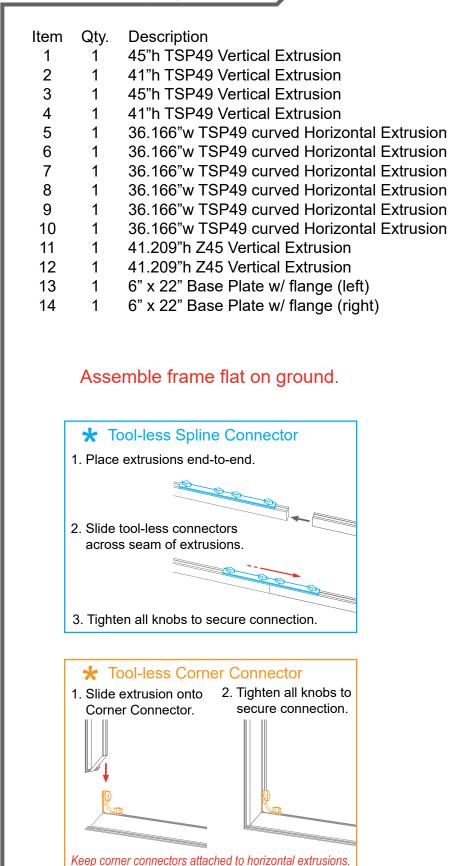
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

All knobs must be tightened securely to ensure a proper connection.

## SYMPHONY Portable Display Elegance

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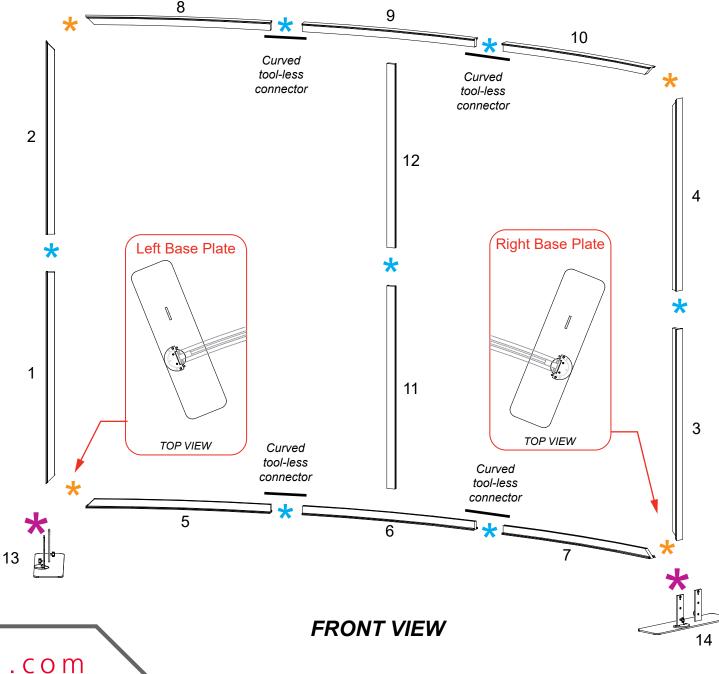
## Middle Backwall Frame Assembly



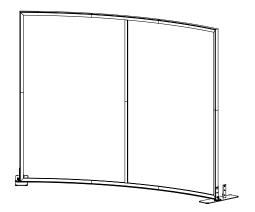
#### Steps:

Refer to the Tool-less Frame Assembly general information page.

- 1) Assemble vertical extrusions [1-2], [3-4], [11-12] & horizontals [5-6-7], [8-9-10] together, using Tool-less Spline Connectors.
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using Tool-less Corner Connectors.
- 3) Install Base Plates [13] & [14] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.
- 4) Lift frame to upright position, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7], [8/9/10] using Connection Lock w/ Knob.

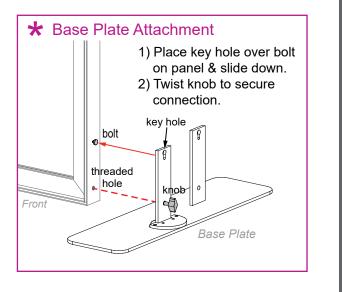


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When assembled





### Left Backwall Frame Assembly

#### Item Qty. Description

- 1 1 45"h TSP49 Vertical Extrusion
- 2 1 31.305"h TSP49 Vertical Extrusion
- 3 1 45"h TSP49 Vertical Extrusion
- 4 1 45"h TSP49 Vertical Extrusion
- 5 1 27.35"w TSP49 Horizontal Extrusion
- 6 1 27.35"w TSP49 Horizontal Extrusion
- 7 1 28.514"w TSP49 curved Horizontal Extrusion

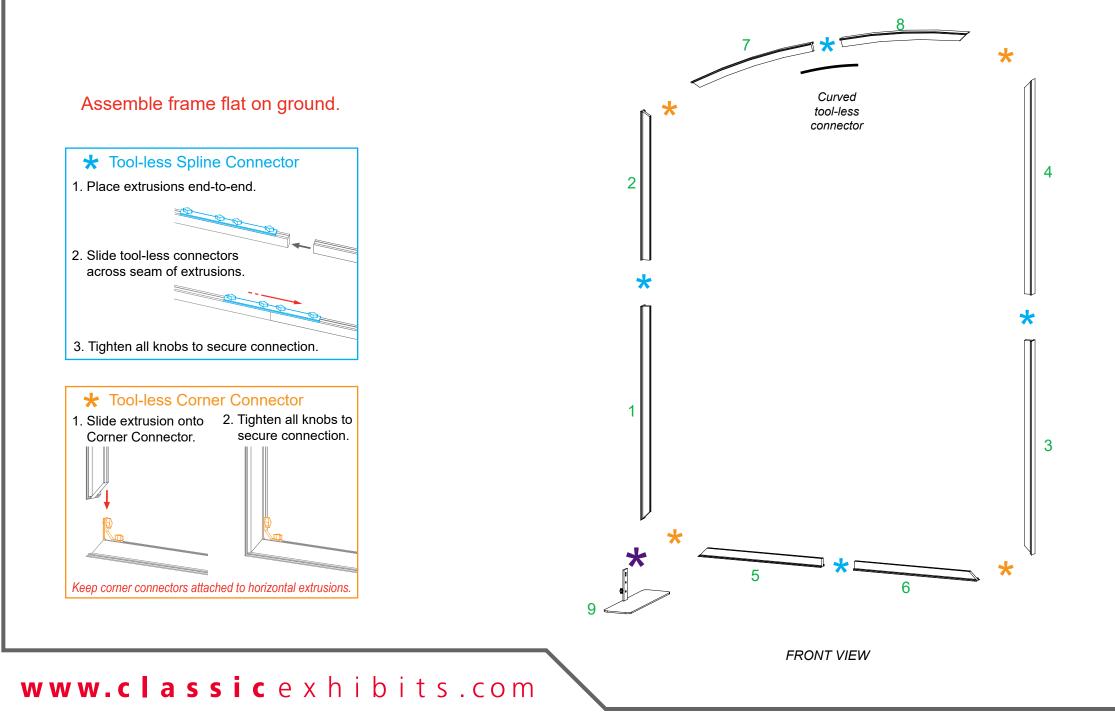
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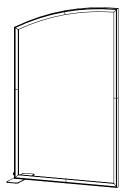
- 8 1 28.514"w TSP49 curved Horizontal Extrusion
- 9 1 6" x 22" End Base Plate w/ foot

#### Steps:

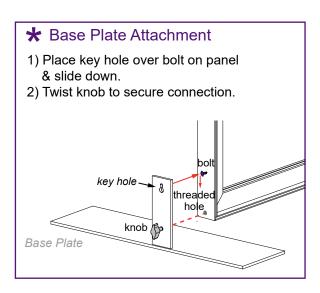
Refer to the Tool-less Frame Assembly general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal
- extrusions [5-6], [7-8] together, using Tool-less Spline connectors.
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using Tool-less Corner Connectors.
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.





When assembled



#### Right Backwall Frame Assembly



- 1 1 45"h TSP49 Vertical Extrusion
- 2 1 31.305"h TSP49 Vertical Extrusion
- 3 1 45"h TSP49 Vertical Extrusion
- 4 1 45"h TSP49 Vertical Extrusion
- 5 1 27.35"w TSP49 Horizontal Extrusion
- 6 1 27.35"w TSP49 Horizontal Extrusion
- 7 1 28.514"w TSP49 curved Horizontal Extrusion

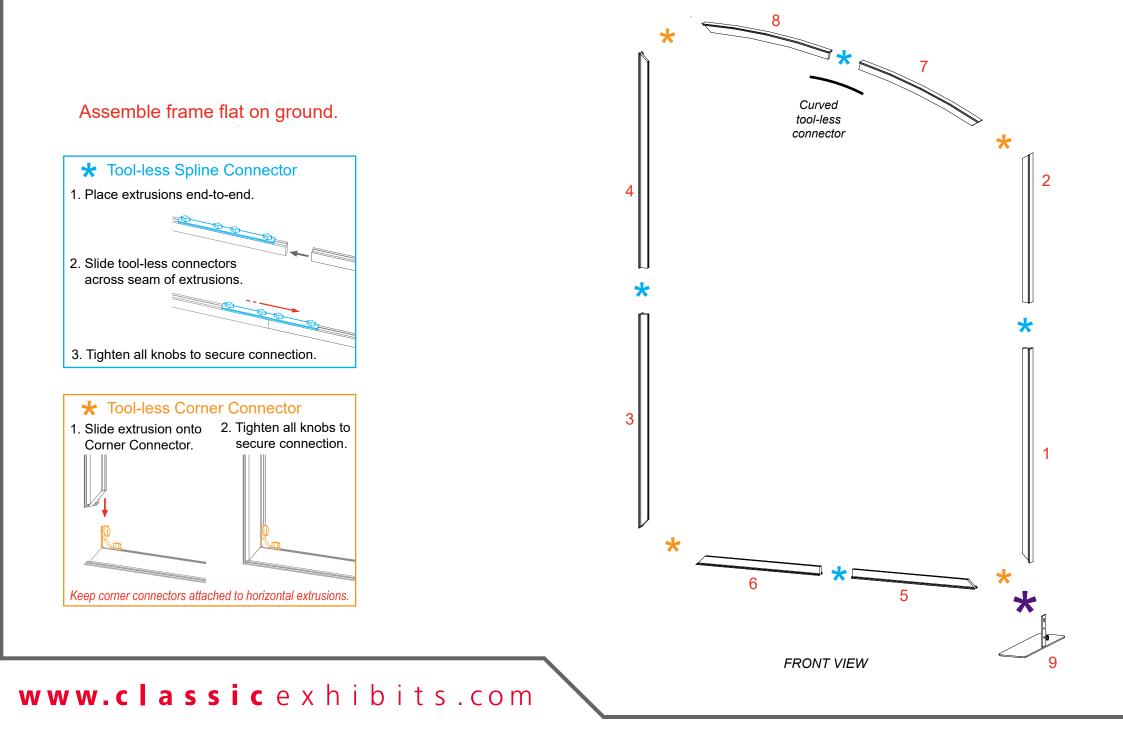
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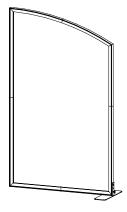
- 8 1 28.514"w TSP49 curved Horizontal Extrusion
- 9 1 6" x 22" End Base Plate w/ foot

#### Steps:

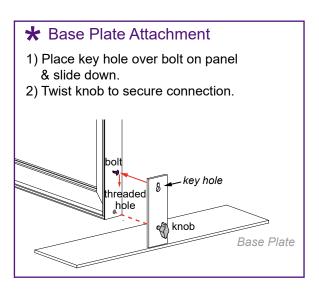
Refer to the Tool-less Frame Assembly general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal
- extrusions [5-6], [7-8] together, using Tool-less Spline connectors.
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using Tool-less Corner Connectors.
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.





When assembled





#### **Backwall Frames Connection**

#### ★ Base Plate Attachment

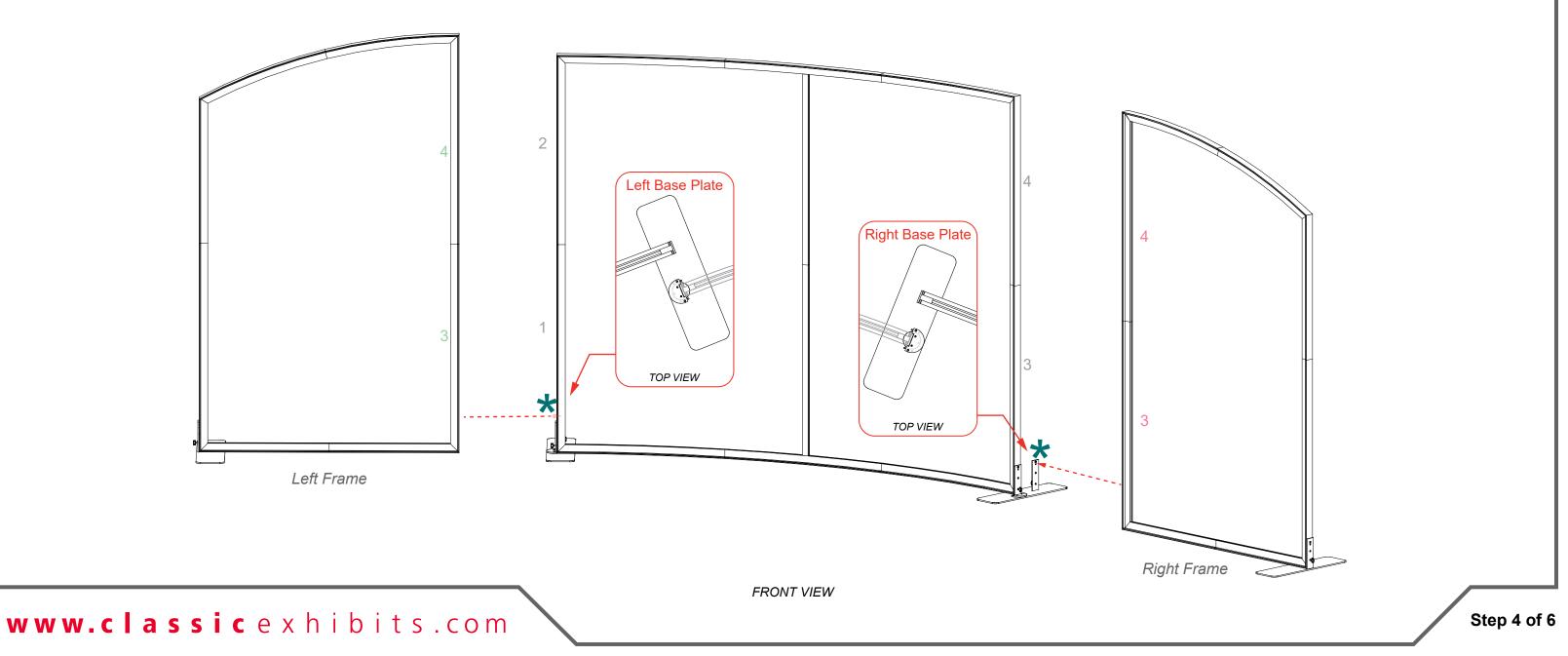
Place key hole over bolt on panel & slide down. Twist knob to secure connection.

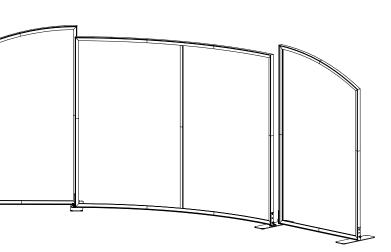
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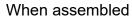
# Strong

#### Steps:

- 1) Connect vertical of Left Frame Assembly to Base Plate of Middle Frame Assembly. See Base Plate Attachment detail.
- 2) Attach vertical of Right Frame Assembly to Base Plate of Middle Frame Assembly. See Base Plate Connection detail.

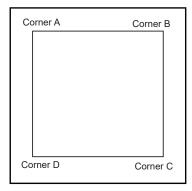






## **Fabric Graphics Application**

## SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

Step 1 Insert corner A. Turn edge of of welt with fabric to outside



Step 2 Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

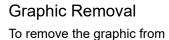


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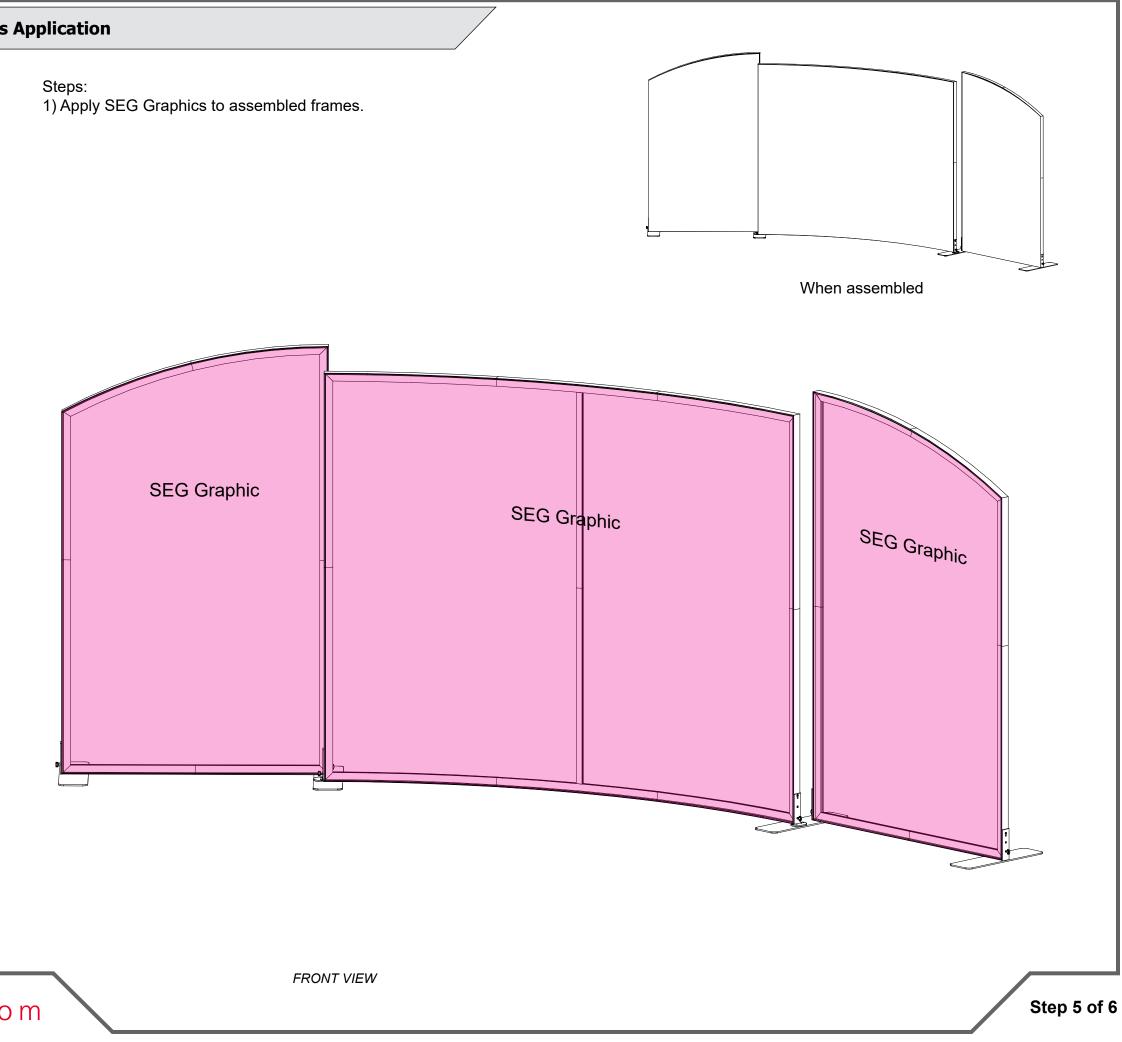
graphic so silicon welt is perpendicular to face of graphic. Insert narrow side into the channel. Repeat for other side of this corner.



Step 3 Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



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