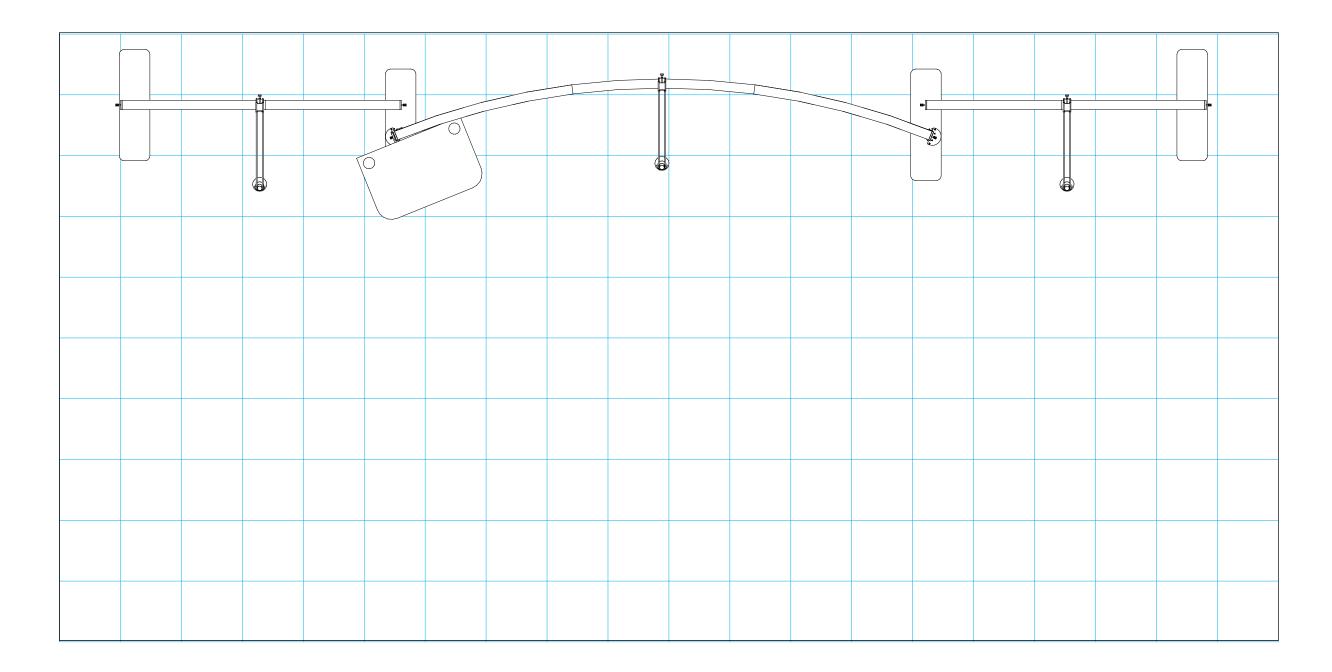


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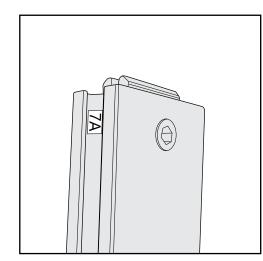


## **General Setup Instructions**

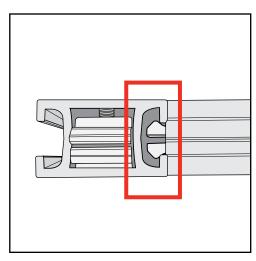
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

# Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts:
   Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
   Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
   All provided packing materials are for ease of repacking & component protection.



Part Identification - Numbering



**Engaged Lock** 

# Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.





DO NOT USE POWER TOOLS

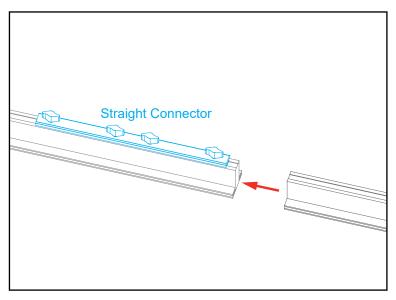


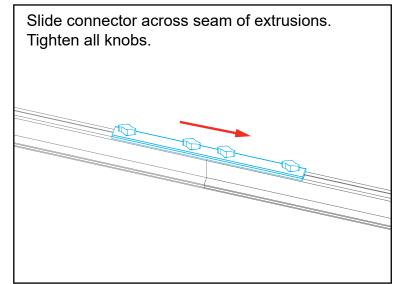
ALL CONNECTIONS MUST BE TIGHTLY SECURED

# **Straight Connection**

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connector across the seam of extrusions.
- 3) Tighten all knobs to secure connection.





All knobs must be tightened securely to ensure a proper connection.

# Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

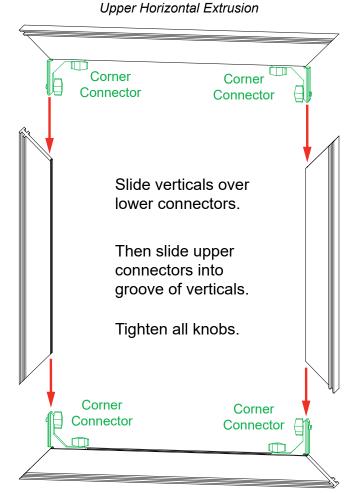
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

### **Corner Connection**

- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

### Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.

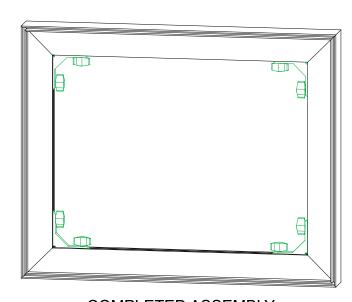


Lower Horizontal Extrusion

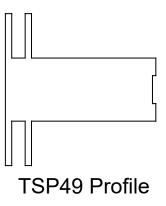




Adjust connectors if necessary to prevent gaps in connection.



**COMPLETED ASSEMBLY** 



All knobs must be tightened securely to ensure a proper connection.

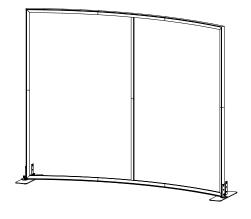
#### **Middle Backwall Frame Assembly**

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	41"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	41"h TSP49 Vertical Extrusion
5	1	36.166"w TSP49 curved Horizontal Extrusion
6	1	36.166"w TSP49 curved Horizontal Extrusion
7	1	36.166"w TSP49 curved Horizontal Extrusion
8	1	36.166"w TSP49 curved Horizontal Extrusion
9	1	36.166"w TSP49 curved Horizontal Extrusion
10	1	36.166"w TSP49 curved Horizontal Extrusion
11	1	41.209"h Z45 Vertical Extrusion
12	1	41.209"h Z45 Vertical Extrusion
13	1	6" x 22" Base Plate w/ flange (left)
14	1	6" x 22" Base Plate w/ flange (right)

#### Steps:

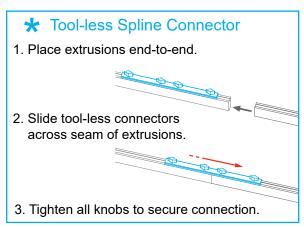
Refer to the Tool-less Frame Assembly general information page.

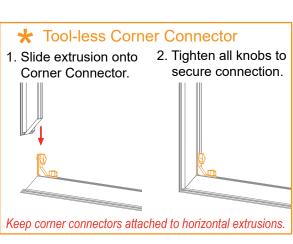
- 1) Assemble vertical extrusions [1-2], [3-4], [11-12] & horizontals [5-6-7], [8-9-10] together, using Tool-less Spline Connectors.
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using Tool-less Corner Connectors.
- 3) Install Base Plates [13] & [14] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.
- 4) Lift frame to upright position, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7], [8/9/10] using Connection Lock w/ Knob.

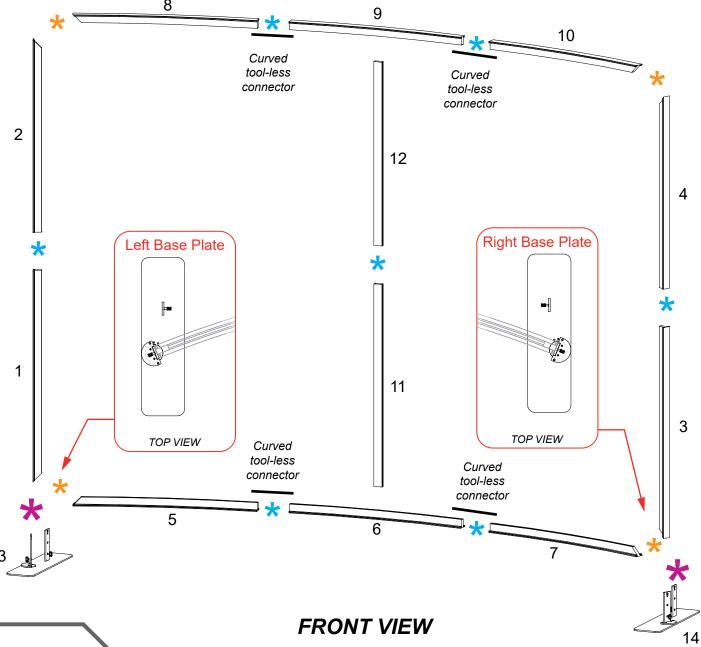


When assembled

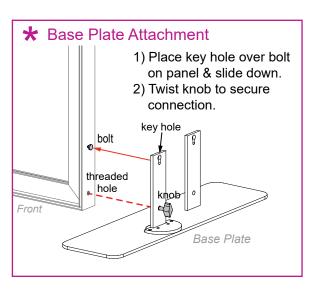
# Assemble frame flat on ground.











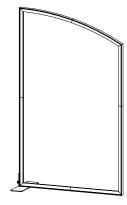
### **Left Backwall Frame Assembly**

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	31.305"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	28.514"w TSP49 curved Horizontal Extrusion
8	1	28.514"w TSP49 curved Horizontal Extrusion
9	1	6" x 22" End Base Plate w/ foot

#### Steps:

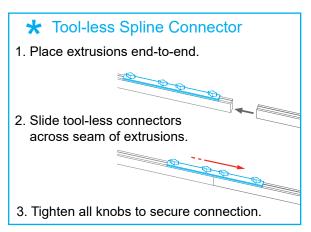
Refer to the Tool-less Frame Assembly general information page.

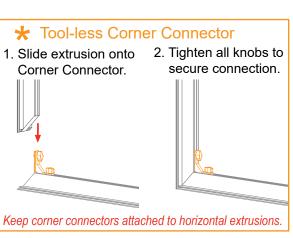
- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using Tool-less Spline connectors.
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using Tool-less Corner Connectors.
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.

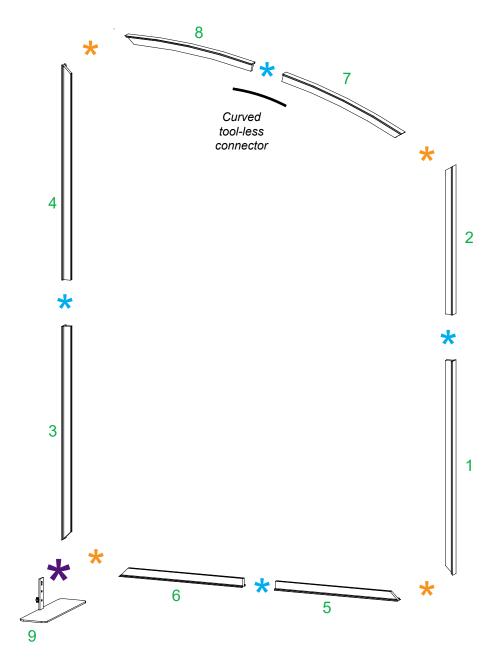


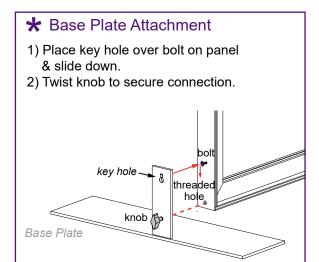
When assembled

#### Assemble frame flat on ground.









FRONT VIEW

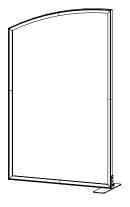
### **Right Backwall Frame Assembly**

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	31.305"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	28.514"w TSP49 curved Horizontal Extrusion
8	1	28.514"w TSP49 curved Horizontal Extrusion
9	1	6" x 22" Fnd Base Plate w/ foot

#### Steps:

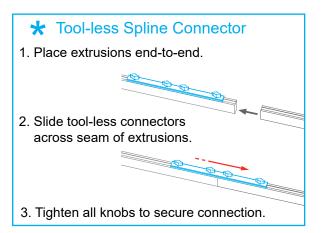
Refer to the Tool-less Frame Assembly general information page.

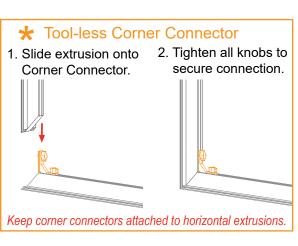
- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using Tool-less Spline connectors.
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using Tool-less Corner Connectors.
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.

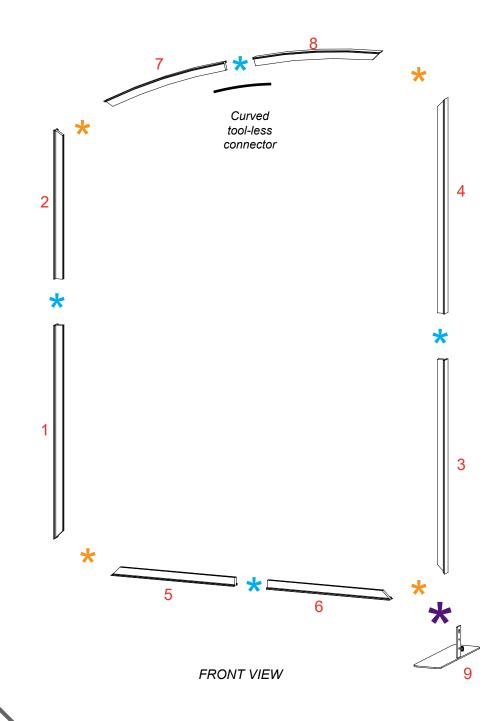


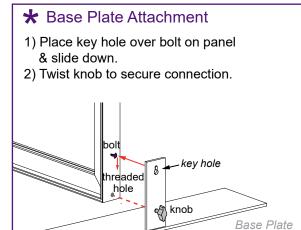
When assembled

#### Assemble frame flat on ground.









\* Base Plate Attachment

Twist knob to secure connection.

Place key hole over bolt on panel & slide down.

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key hole

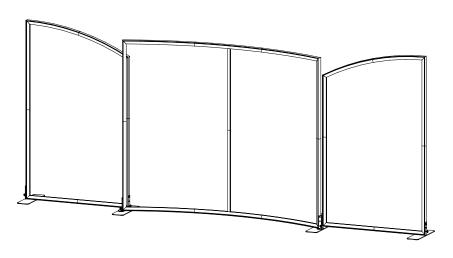
Base Plate

#### **Backwall Frames Connection**

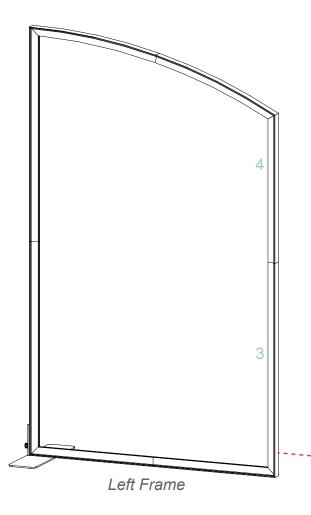
### Steps:

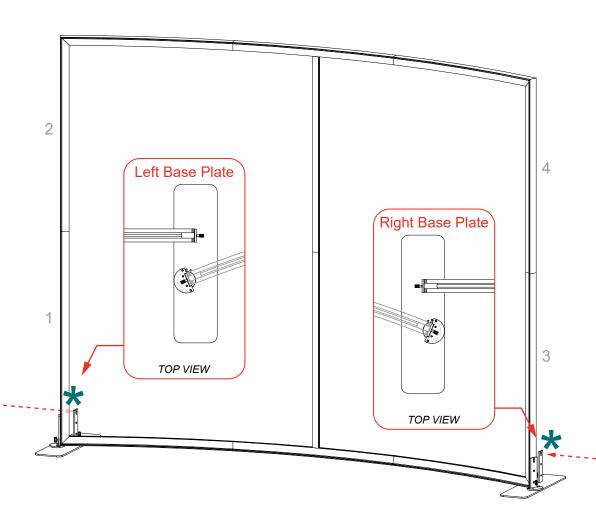
- Connect vertical of Left Frame Assembly to Base Plate of Middle Frame Assembly.

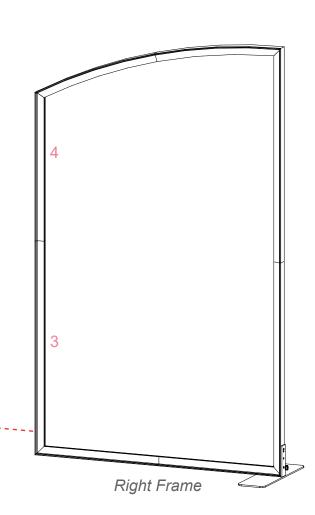
  See Base Plate Attachment detail.
- 2) Attach vertical of Right Frame Assembly to Base Plate of Middle Frame Assembly. See Base Plate Connection detail.



When assembled



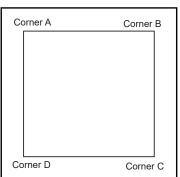




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### **Fabric Graphics Application**

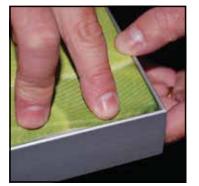
# SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center.
Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

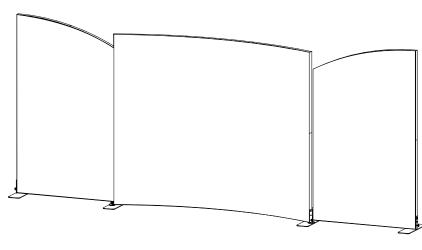


**Graphic Removal** 

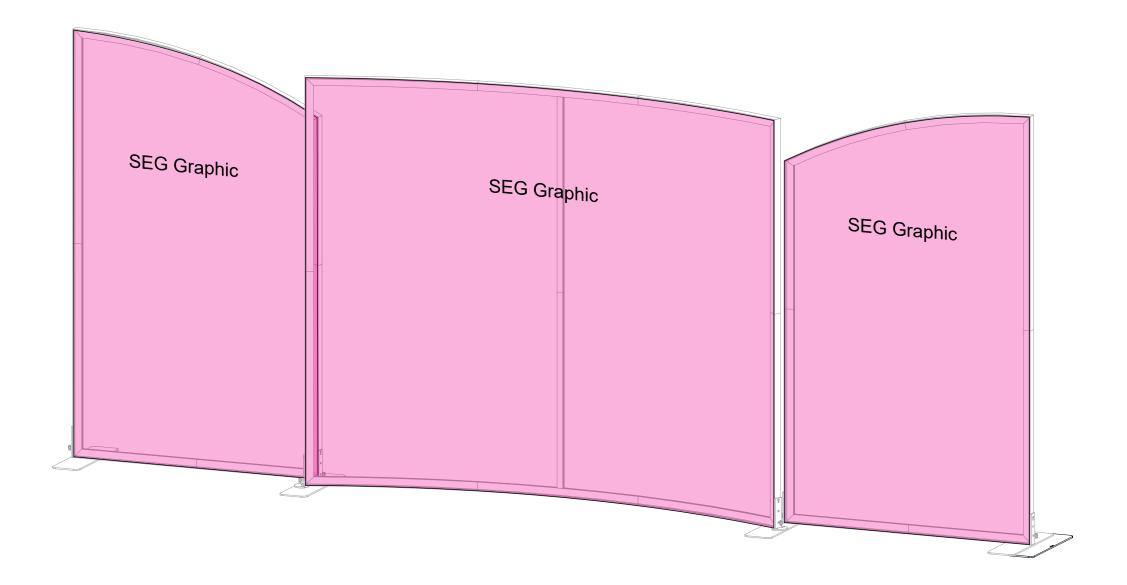
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

#### Steps:

1) Apply SEG Graphics to assembled frames.

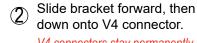


When assembled



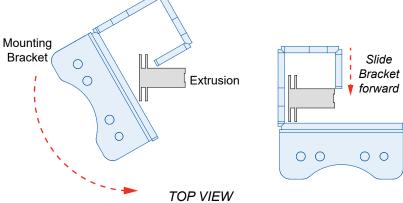
**Backwall Attachments** 

### ★ Workstation Bracket Attachment

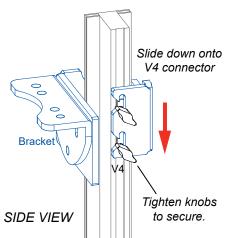


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V4 connectors stay permanently attached to vertical extrusion.



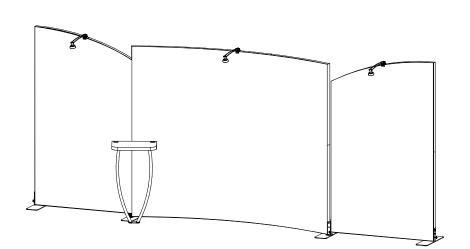
Tighten thumb screws to secure connection to inside of frame.



Steps:

- Attach Workstation Mounting Bracket to backwall vertical as shown.

  See Workstation Bracket Attachment detail.
- Assemble Workstation legs & counter top to bracket. See Workstation Assembly detail.
- 3) Attach Lights to top of backwall as shown. See Light Attachment detail.



When assembled

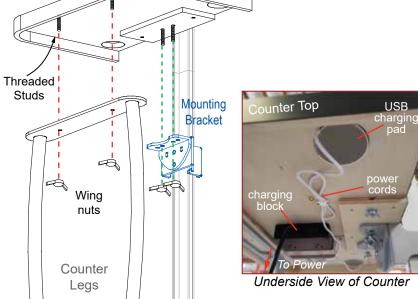


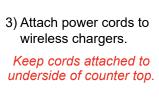


- 1) Attach threaded studs on underside of Counter Top to Counter Legs; secure with wing nuts.
- 2) Connect Counter Top to Mounting Bracket, using wing nuts.

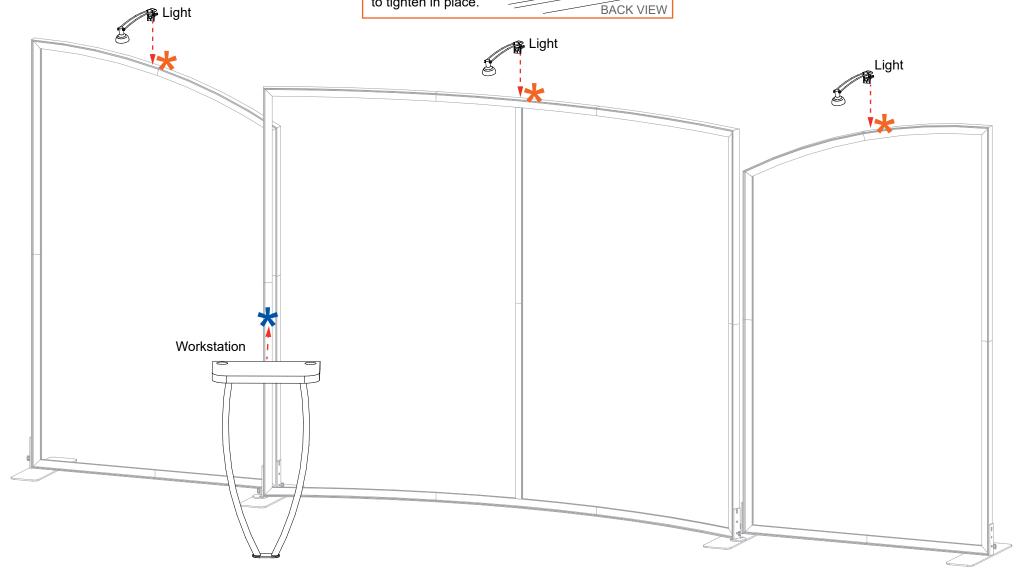
Counter Top

**UNDERSIDE VIEW** 









knob