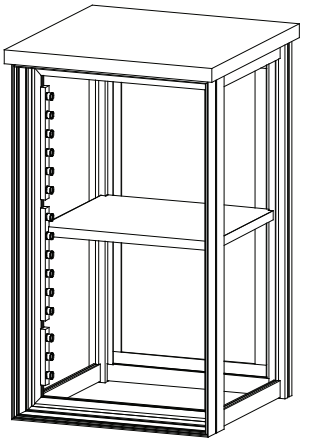


Steps:

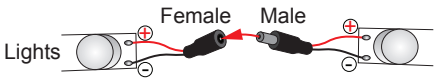
- 1) Connect horizontals [1,1A] between verticals [2,2A], sliding **Infill** between verticals.
See **CEI-110 Corner Connection** detail.
- 2) Attach horizontal [5] between verticals [2A,4], sliding **Infill** between verticals, then secure with horizontal [5A].
- 3) Attach horizontal [6] between verticals [2,3], sliding **Infill** between verticals, then secure with horizontal [6A].
- 4) Attach horizontals [7,7A] between verticals [3,4].
- 5) Connect Door to vertical [3]. See **Door Connection** detail.
- 6) Connect shelf supports to Velcro on inside of Infills, place Shelf on top of supports.
- 7) Place Counter Top on top of assembled Counter base.
- 8) Attach lights and transformer. See **Light** details.
- 9) Install SEG Graphic to front of assembled light frame.
See **SEG Graphic Installation** detail.

Item	Qty.	Description
1,1A	1,1	22.1654"w CEI110 Horizontal Extrusion
2,2A	1,1	38"h CEI110 Vertical Extrusion w/ attached S10
3	1	38"h S44 Vertical Extrusion w/ Door Hinge
4	1	38"h S44 Vertical Extrusion w/ Door Stop
5,5A	1,1	18"w Z45 Horizontal Extrusion
6,6A	1,1	18"w Z45 Horizontal Extrusion
7,7A	1,1	18.5"w Z45 Horizontal Extrusion

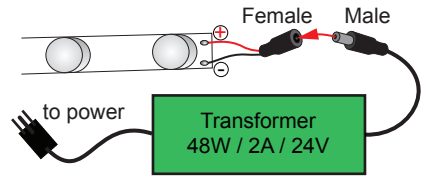


Completed Assembly

Light to Light Connection

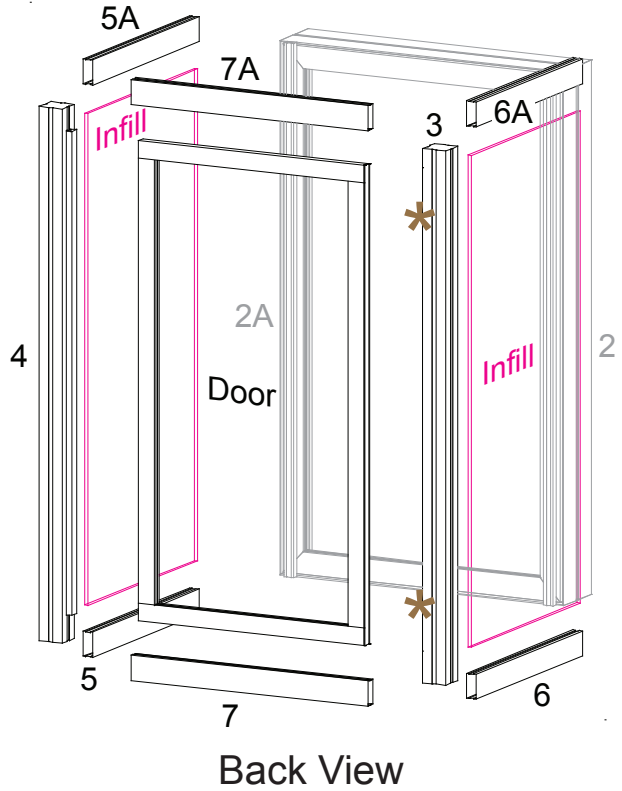
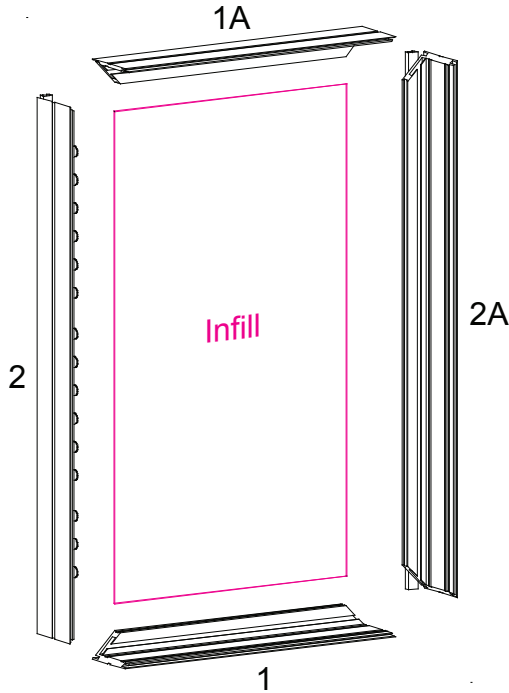
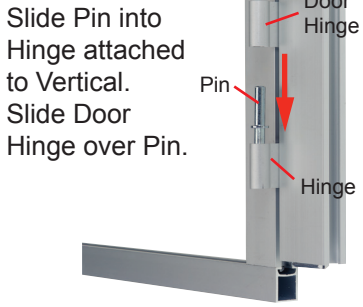


Light to Transformer Connection

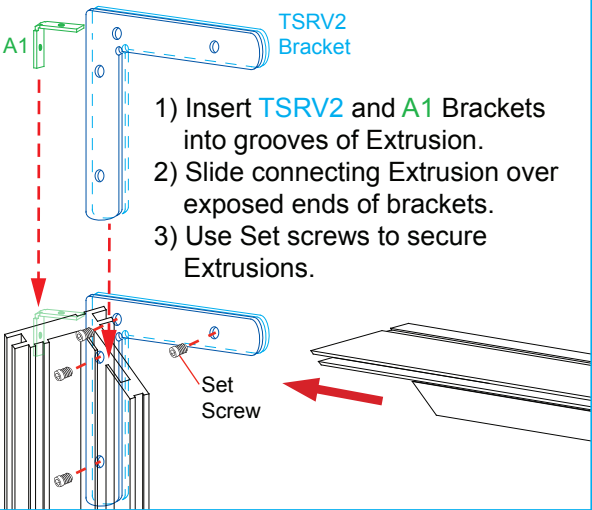


Maximum of 5 lights per transformer.

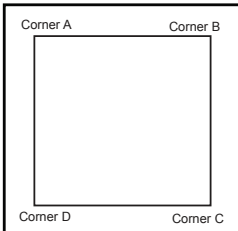
* Door Connection



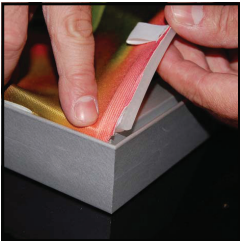
* CEI-110 Corner Connection



SEG Graphic Installation



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



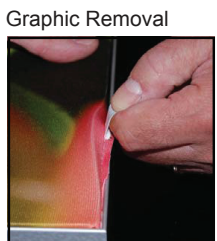
Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



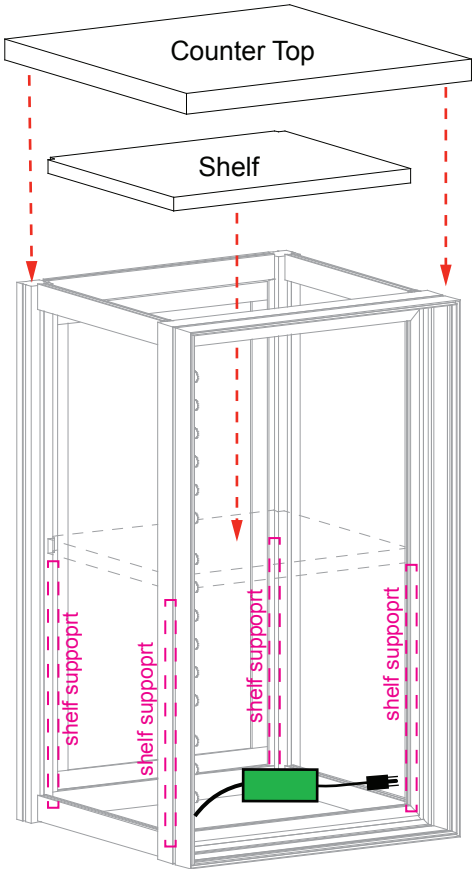
Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.



To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



General Setup Instructions

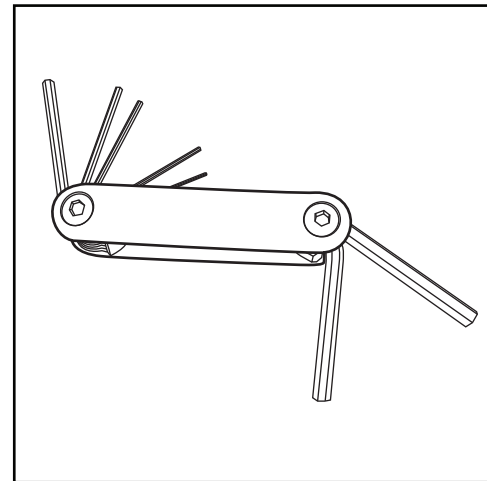
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

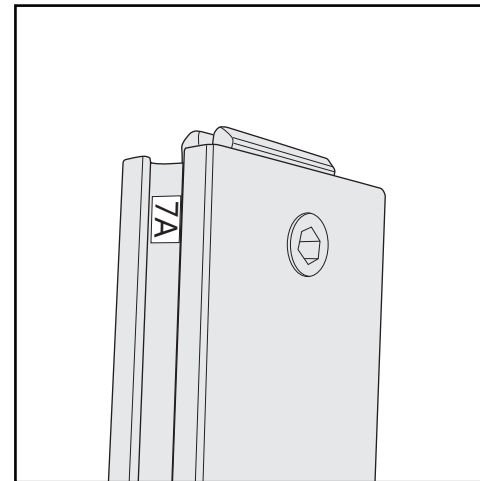
- For Cleaning Metal, Plex, & Laminate Parts:
Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
All provided packing materials are for ease of repacking & component protection.

Disassembly

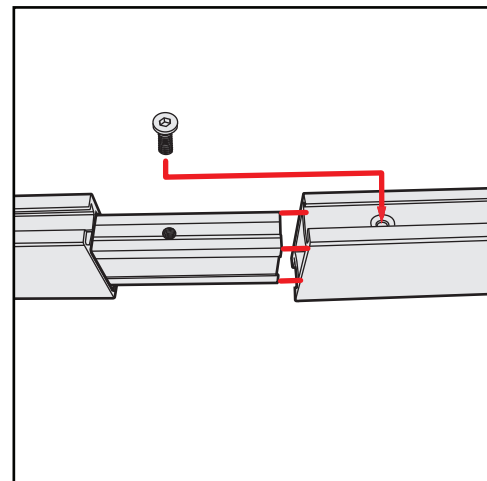
- For loss prevention, tighten all setscrews and locks during disassembly



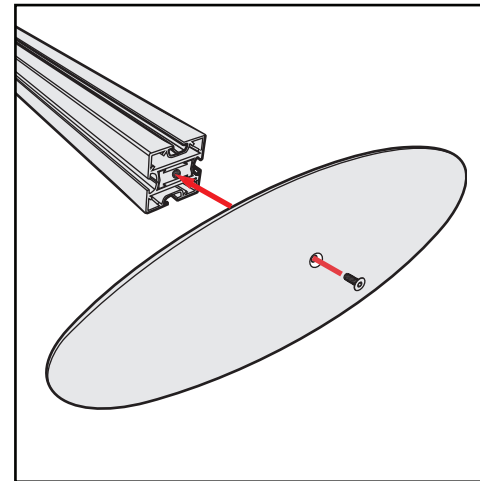
Hex Tool - Essential for Assembly



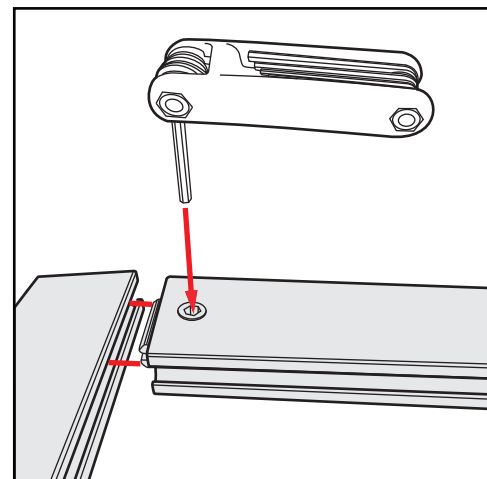
Part Identification - Numbering



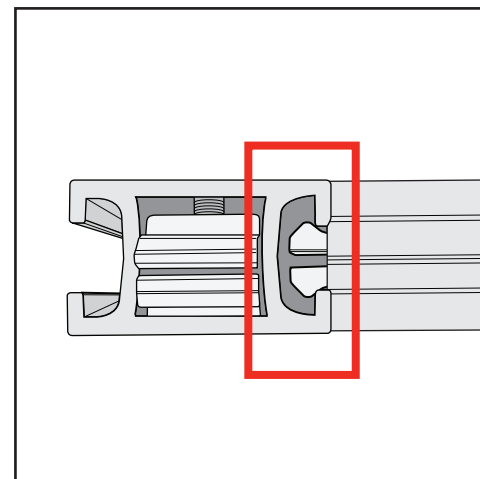
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



ALL CONNECTIONS MUST
BE TIGHTLY SECURED